

Production of lysine for feed supplements from shrimp waste using metabolically engineered *Vibrio natriegens*

ScampiLys

A joint project of **Hanoi University of Science and Technology** and **TU Dresden**

Presented by Prof. Thomas Walther

Relevance of the project

Concept of ScampiLys

Optimization of shrimp waste hydrolysis methods

Metabolic engineering of a lysine-producing strain

Summary and additional project outcomes

Relevance of the project

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Relevance of the project

Shrimp production plays major role in Vietnamese Bioindustry

Total amount of shrimp produced: 1,000,000 t per year

Revenues: 32 Billion USD

Growth rate of market: 6 % per year

Sustainable growth supported by government programs



Relevance of the project

Large amounts of shrimp waste are produced

Total amount of shrimp waste produced: 350,000 t per year

Disposal generates environmental problems (not only in Vietnam)

Vietnamese government aims at reducing environmental cost of shrimp production

Current applications

Drying and milling -> shrimp meal -> replace fish meal in animal diets
BUT: low added value

Chitosan extraction provides high added value but market is too small
(20,000 t world wide)



Relevance of the project

Problems during (bio)chemical upgrading of shrimp waste

Shrimp waste composition:

- 50 % protein
- **25 % chitin**
- 25 % minerals + other

Chitin is a very stable biopolymer

- > Harsh hydrolysis conditions (high acid content)
- > Causes high salt content in hydrolysis product (inhibits cell growth, waste disposal)

Hydrolysis products are

- N-acetylglucosamine (GlcNac, enzymatic hydrolysis)
- Glucosamine + acetate (GlcN, acid hydrolysis)

-> Microbial upgrading of these substrates difficult (not well studied)



Relevance of the project

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Summary and additional project outcomes

Concept of ScampiLys

Development of an integrated **shrimp waste biorefinery**

Separate chitin from protein fraction

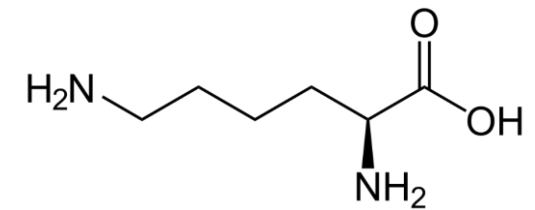
Optimize acid and enzymatic **hydrolysis methods** to produce chitin monomers

Use extremely fast-growing ***Vibrio natriegens*** for its

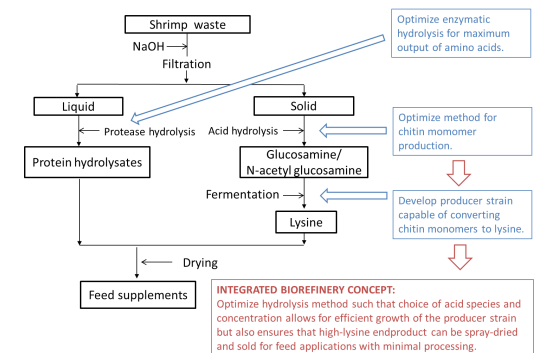
- High salt tolerance (more robust on salt-containing hydrolytic products)
- High growth rate on GlcNac, GlcN and acetate

Construct lysine-overproducing *V. natriegens* strain by metabolic engineering

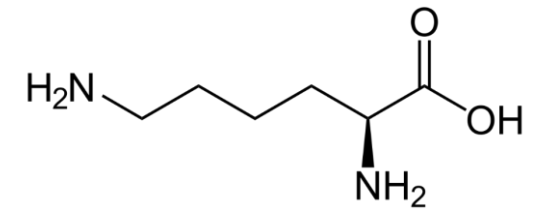
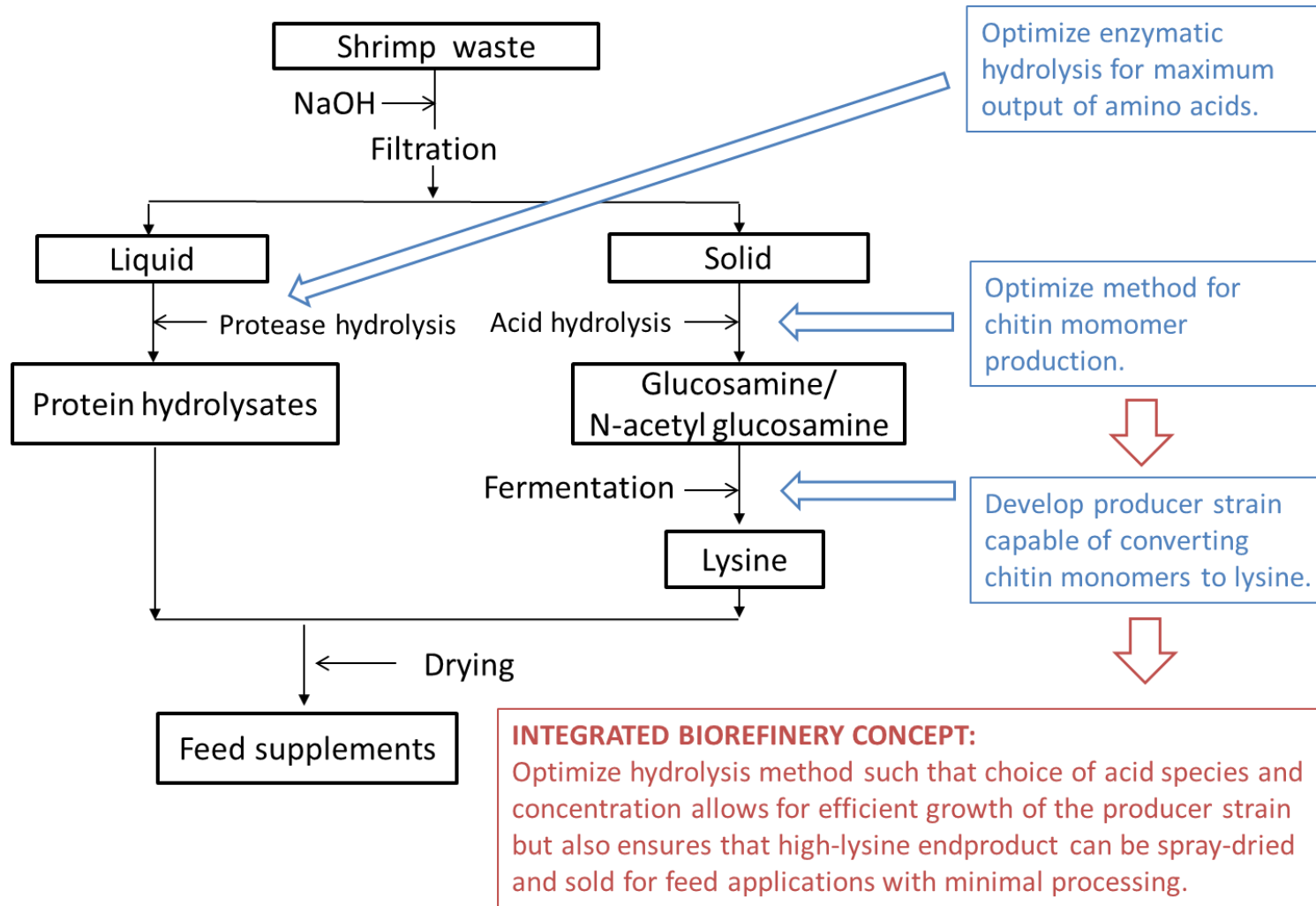
Fermentation product with high lysine content may be pooled with protein fraction to produce high-value feed product



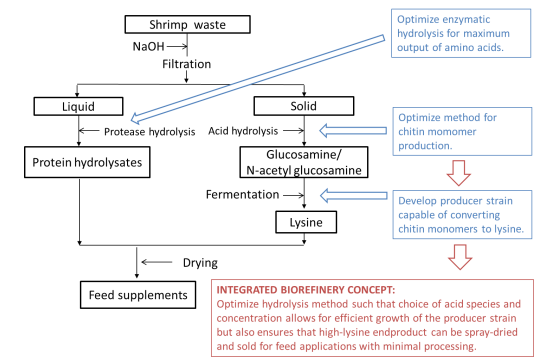
Shrimp waste biorefinery



Concept of ScampiLys

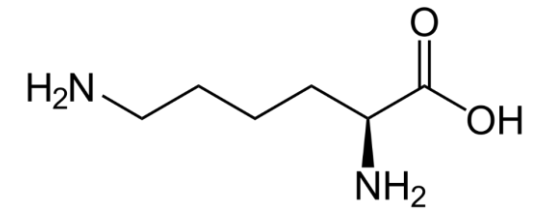


Shrimp waste biorefinery



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graph TD; WP1[WP 1: Optimization of shrimp waste hydrolysis (HUST)] <--> WP4[WP 4: Optimization of fermentation conditions in shrimp waste hydrolysates (HUST)]; WP2[WP 2: Strain engineering for efficient conversion of chitin monomers to L-lysine (INT)] --> WP3[WP 3: Optimization of cultivation conditions and strain characterization under laboratory conditions (INT)]; WP3 --> WP4; WP4 --> WP5[WP 5: Formulation of high-lysine fermentation product for animal feed (HUST)];
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The flowchart illustrates the project structure with five work packages (WP 1 to WP 5) and their interdependencies. WP 1 (Optimization of shrimp waste hydrolysis (HUST)) and WP 4 (Optimization of fermentation conditions in shrimp waste hydrolysates (HUST)) are interconnected by a double-headed vertical arrow, indicating a bidirectional relationship. WP 2 (Strain engineering for efficient conversion of chitin monomers to L-lysine (INT)) leads to WP 3 (Optimization of cultivation conditions and strain characterization under laboratory conditions (INT)), which in turn leads to WP 4. Finally, WP 4 leads to WP 5 (Formulation of high-lysine fermentation product for animal feed (HUST)).



```

graph TD
    A[Shrimp waste] -->|NaOH| B[Filtration]
    B --> C[Liquid]
    B --> D[Solid]
    C -->|Protease hydrolysis| E[Protein hydrolysates]
    D -->|Acid hydrolysis| F[Glucosamine/ N-acetyl glucosamine]
    F -->|Fermentation| G[Lysine]
    E -->|Drying| H[Feed supplements]
    G -->|Drying| H
    I[Optimize enzymatic hydrolysis for maximum output of amino acids.] -.-> C
    J[Optimize hydrolysis for chitin monomer production.] -.-> D
    K[Develop producer strain capable of converting chitin monomers to lysine.] -.-> F
  
```

The flowchart illustrates the Integrated Biorefinery Concept for shrimp waste processing. It begins with **Shrimp waste**, which undergoes **NaOH** treatment and **Filtration** to separate into **Liquid** and **Solid** fractions. The **Liquid** fraction is processed via **Protease hydrolysis** to yield **Protein hydrolysates**, while the **Solid** fraction undergoes **Acid hydrolysis** to produce **Glucosamine/ N-acetyl glucosamine**. This intermediate is then converted to **Lysine** through **Fermentation**. Both **Protein hydrolysates** and **Lysine** are dried to become **Feed supplements**. Three optimization goals are highlighted: maximizing amino acid output from liquid hydrolysis, optimizing chitin monomer production from solid hydrolysis, and developing a producer strain to convert chitin monomers to lysine.

HUST

Relevance of the project

Concept of ScampiLys

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Metabolic engineering of a lysine-producing strain

Summary and additional project outcomes

Optimization of shrimp waste hydrolysis methods

Strategy



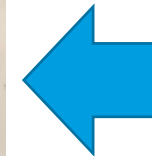
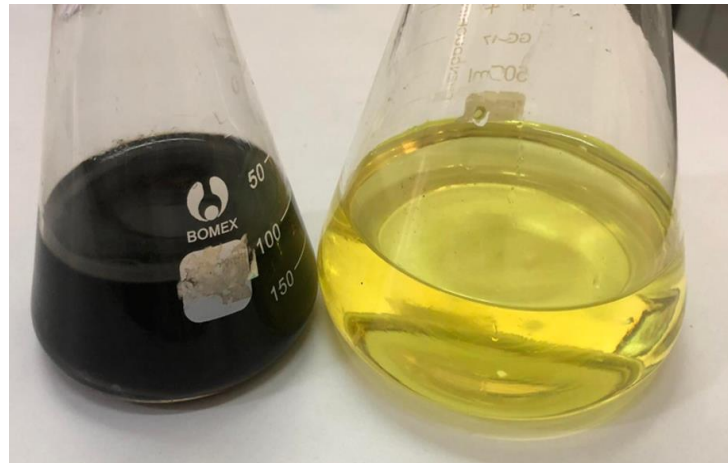
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OBJECTIVE:

Obtain fermentable chitin hydrolysate

Optimize hydrolysis:

Optimize method to reduce HCl (=salt) content while still obtaining high chitin monomer yield



Identify robust strain:

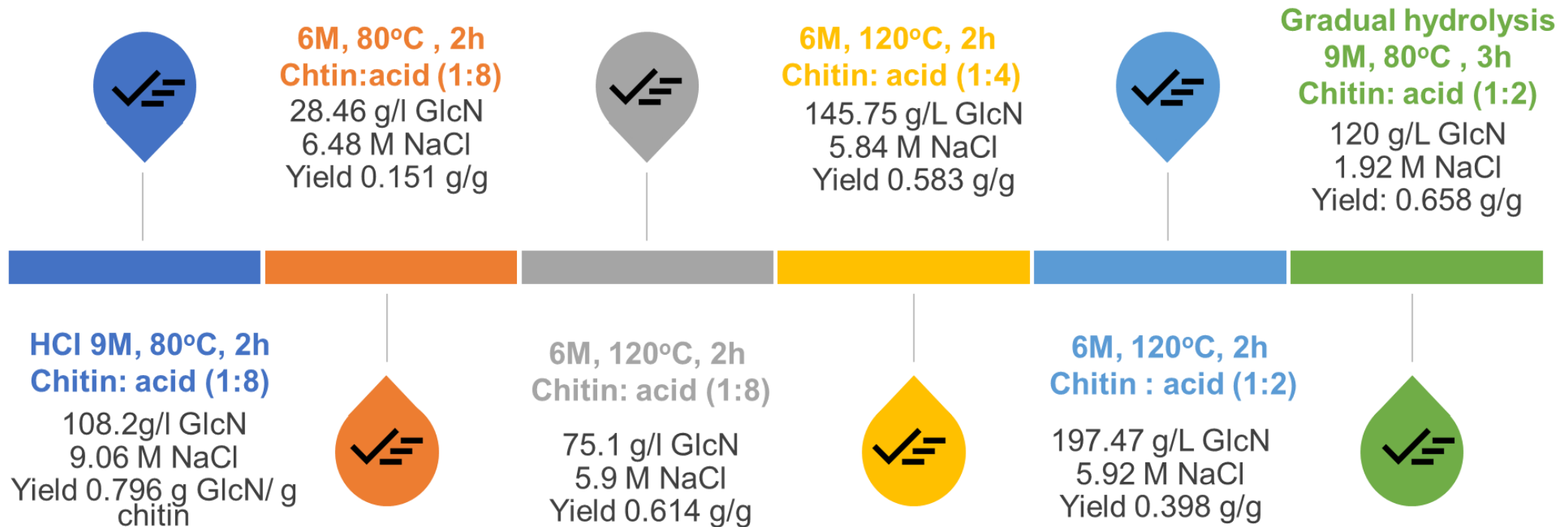
Look for strains that grow at high salt content by phenotyping WT isolates

Optimization of shrimp waste hydrolysis methods

Strategy



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Salt content was reduced by 80 % while maintaining efficiency of hydrolysis

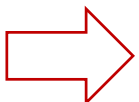
Optimization of shrimp waste hydrolysis methods



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Identification of robust wild-type *V. natriegens* isolates (based on 16S RNA sequence and physiological profile)

Number	Strain	Name	%ID
1	B01	<i>V. alginolyticus</i>	99.93%
2	4.1	<i>V. alginolyticus</i>	99.51%
3	6.3D	<i>Photobacterium ganghwense</i>	99.86%
4	B02	<i>V. proteolyticus</i>	99.51%
5	5.4	<i>V. alginolyticus</i>	99.73%
6	5.2S	<i>V. diabolycus</i>	99.86%
7	VS3	<i>V. alginolyticus</i>	99.65%
8	10.2T	<i>V. parahaemolyticus</i>	99.79%
9	7.2	<i>V. natriegens</i>	99.86%
9	10.3	<i>V. natriegens</i>	99.58%
10	N5.2	<i>Vibrio.sp (natriegens)</i>	99.58%
11	N5.3	<i>V. natriegens</i>	99.67%



***V. natriegens* isolates have been identified**

Optimization of shrimp waste hydrolysis methods

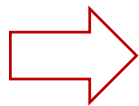


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Phenotyping of wild-type *V. natrie*gens isolates

<i>V. natrie</i> gens strains (15 g/L NaCl, 30°C)	Growth rate μ (1/h)			
	Glc	GlcN	GlcNAc	Chitin hydrolysate
5.3	1.212	0.813	1.271	1.165
10.3	1.202	0.535	0.935	0.822
DSM 759	1.102	0.517	0.840	0.807

Growth characteristics of WT isolates on synthetic carbon sources and chitin hydrolysate



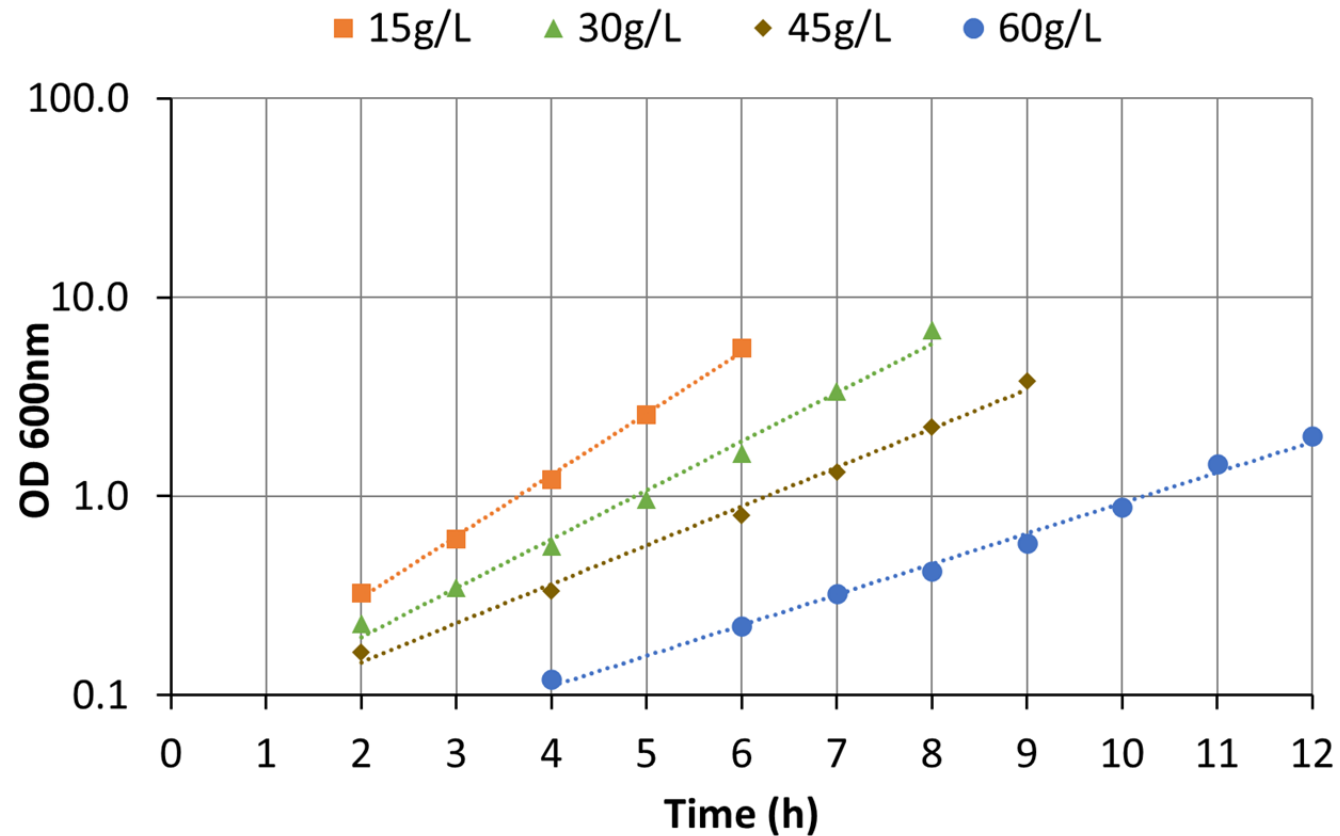
WT *V. natrie*gens isolate 5.3 grows faster on chitin hydrolysate than sequenced reference strain

Optimization of shrimp waste hydrolysis methods

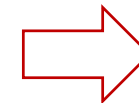


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Phenotyping of wild-type *V. natriegens* isolates



Growth characteristics of WT isolate Vn 5.3 at very high salt concentrations



WT *V. natriegens* isolate grows at extremely high salt concentration

Optimization of shrimp waste hydrolysis methods

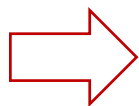


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Phenotyping of wild-type *V. natriegens* isolates

NaCl g/L	μ (1/h)	
	<i>V. natriegens</i> 10.3	<i>V. natriegens</i> 5.3
0	No growth	-
15	0.505	0.710
30	0.366	0.565
45	0.236	0.473
60	0.182	0.354

Comparison of WT *V. natriegens* isolates regarding growth at extremely high salt concentrations



WT *V. natriegens* isolate 5.3 grows at extremely high salt concentrations

Optimization of shrimp waste hydrolysis methods

Strategy



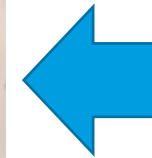
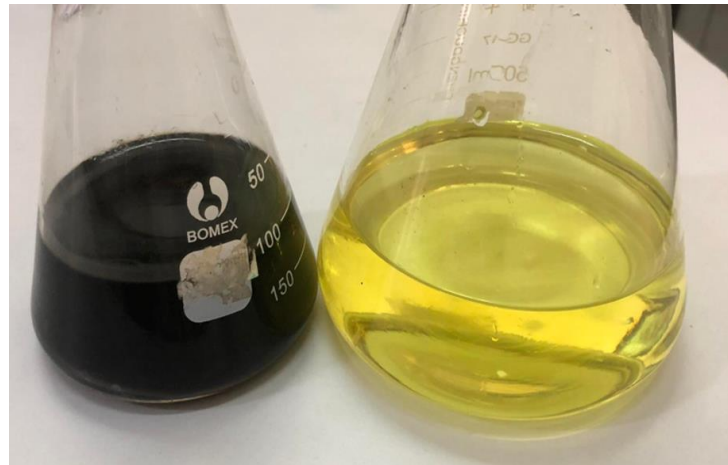
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OBJECTIVE:

Obtain fermentable chitin hydrolysate

Optimize hydrolysis:

High yield at 2 M NaCl



Identify robust strain:

Robust growth at 1 M NaCl

Forthcoming:

- Enzymatic hydrolysis (avoids salt entirely)
- Desalting by chromatography (partially already successful)

Relevance of the project

Concept of ScampiLys

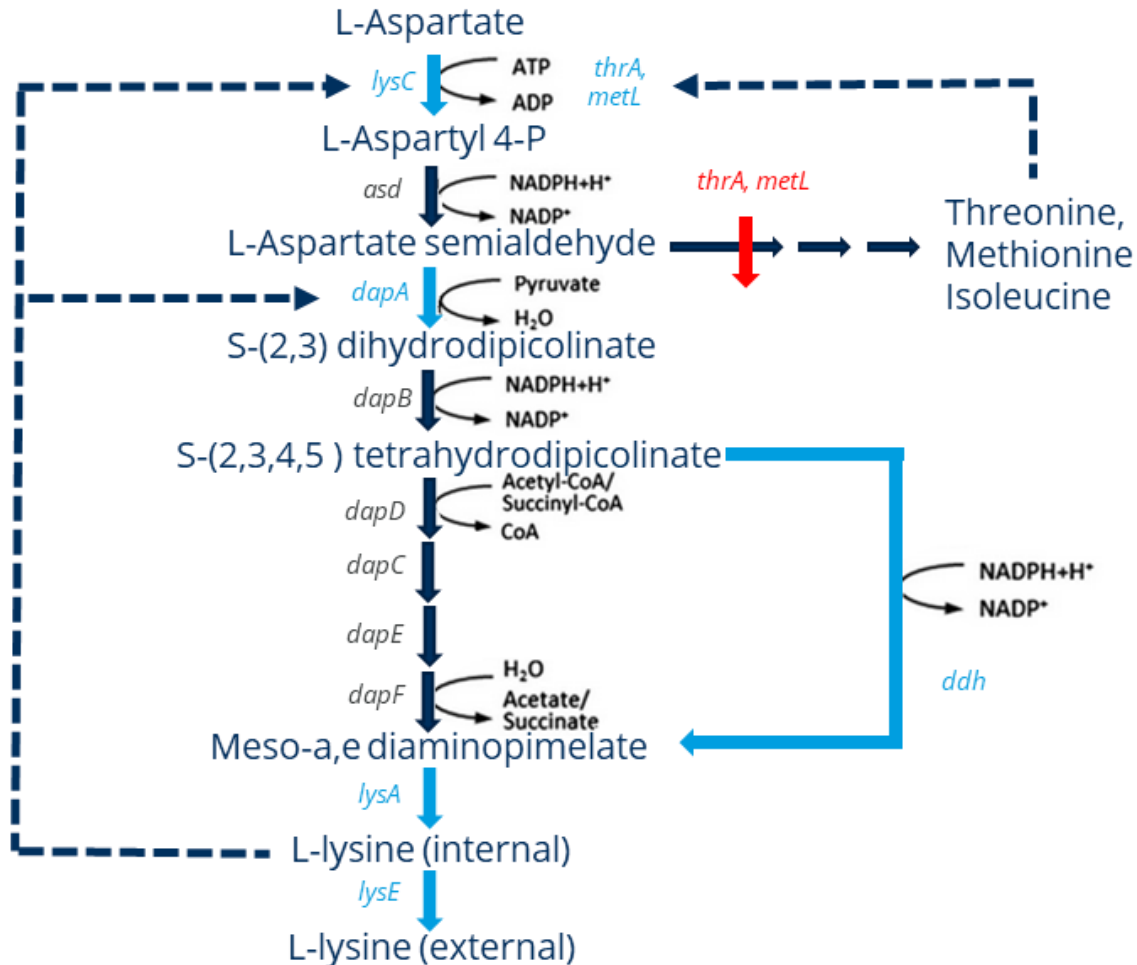
Optimization of shrimp waste hydrolysis methods

Metabolic engineering of a lysine-producing strain

Summary and additional project outcomes

Engineering of lysine-producing strain

Optimized design of lysine synthetic pathway



Lysine feedback inhibition on aspartate kinase (LysC) and tetrahydrodipicolinate synthase (DapA) must be removed

-> **Enzyme engineering**

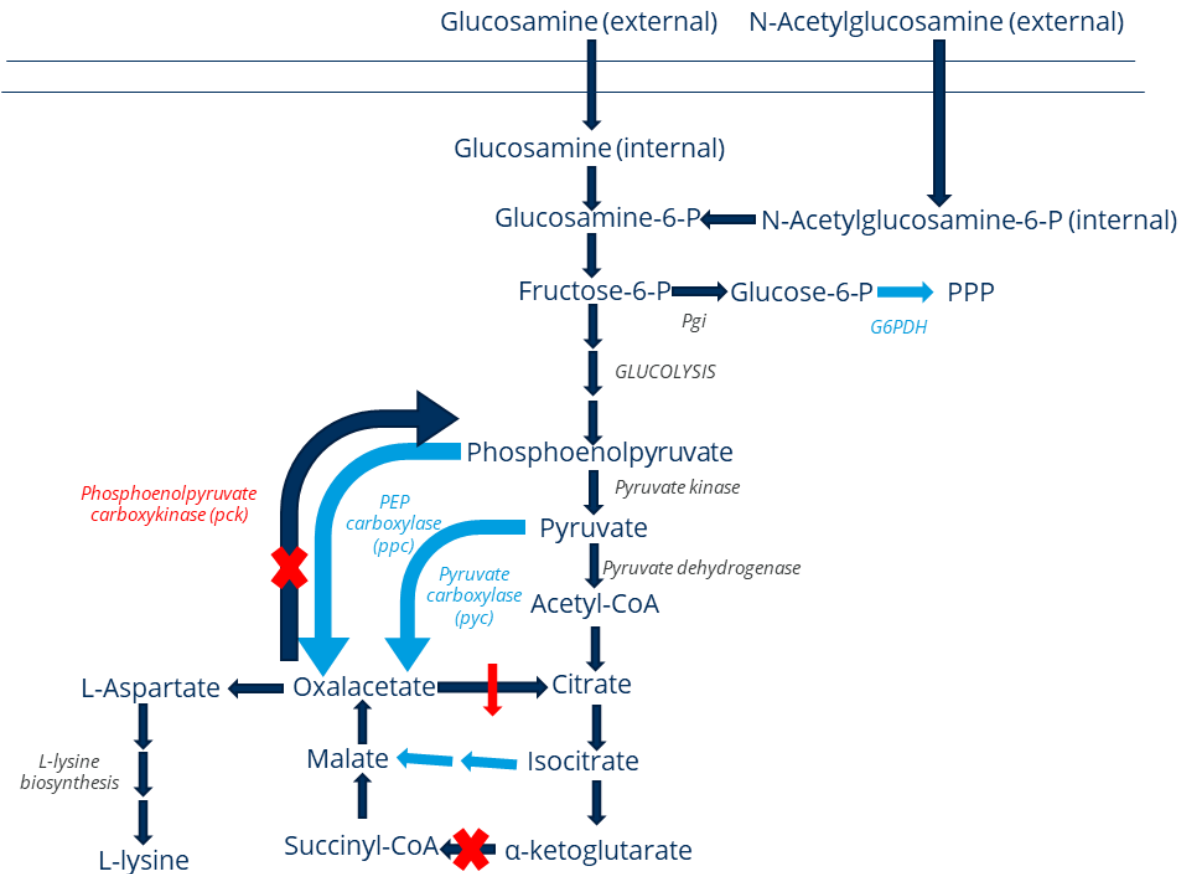
Activity of key metabolic enzymes must be increased

-> **Strain/Metabolic engineering**

← - - - Allosteric feedback inhibition to remove
← Activity to increase
← Activity to decrease

Engineering of lysine-producing strain

Optimized design of lysine synthetic pathway

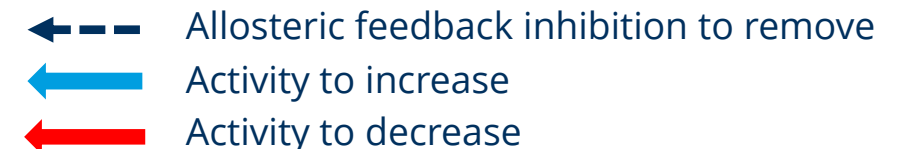


Lysine feedback inhibition on aspartate kinase (LysC) and tetrahydrodipicolinate synthase (DapA) must be removed

-> **Enzyme engineering**

Activity of key metabolic enzymes must be increased

-> **Strain/Metabolic engineering**



Engineering of lysine-producing strain

Workflow

Identification and engineering of lysine pathway enzymes in *V. natriegens*

(Protein alignments, site directed mutagenesis, enzyme production and characterization)



Strain engineering via plasmid-born expression of pathway genes

(Identification of plasmids, optimal enzyme activity via modulating strength of promoters and RBS sequences, deletion of competing reactions, cultivation experiments)



Strain engineering via chromosome-born expression of pathway enzymes

(Chromosomal integration of expression cassettes, adaptation of copy number)

Expected results



Suitable pathway enzymes



Lysine-producing strain with optimized carbon flux (yield) **suitable for lab-scale** investigations



Lysine-producing strain with high yield **suitable for large scale** applications

Engineering of lysine-producing strain

Enzyme identification and engineering

Protein alignments (blastp) using *E. coli* aspartate kinases (Ec.LysC, Ec.MetL, Ec.ThrA) as template

-> Identification of 2 bi-functional aspartate kinases (with AK + HOM-DH activities)

Vn.MetL
Vn.ThrA

- Verify activity
- Possibly: reduce expression in producer strain

-> Identification of 3 potential mono-functional aspartate kinases

Vn.LysC1
Vn.LysC2
Vn.LysC3

- Verify and characterize activity
- ***E. coli* contains only one mono-functional AK!!!**

Engineering of lysine-producing strain

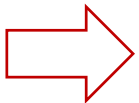
Enzyme identification and engineering

3 out of 5 *V. natriegens* candidate enzymes could be expressed and purified

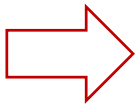
Enzyme (AK)	V _{max} (U/mg)	K ₀₅ (mM)	Hill coefficient
Ec.LysC	11,97 +- 1.65	17.11 +- 4.09	0.82 +- 0.13
Vn.LysC1	14,76 +- 2.74	11.06 +- 4.24	1.19 +- 0.44
Vn.LysC2	6.96 ± 0.3	9.01 ± 0.95	0.95 ± 0.04

Ec.lysC as control of the assay

Enzyme (AK-HD)	V _{max} (U/mg)	K ₀₅ (mM)	Hill coefficient
Vn.ThrA	1.60 +- 0.23	20 +- 0	0.72 +- 0.02



Vn.AK enzymes successfully identified

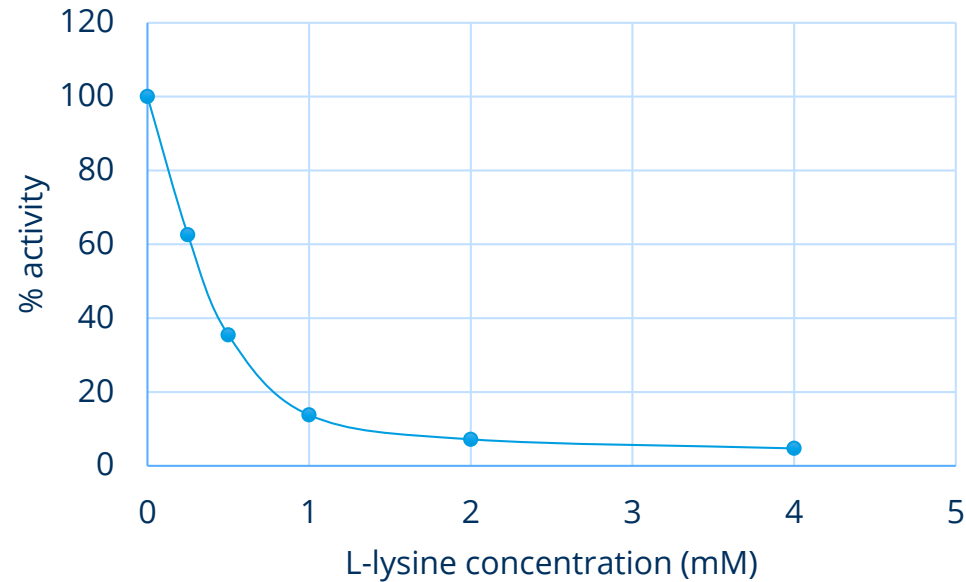


Vn contains at least one additional monofunctional AK – What for???

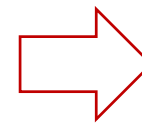
Engineering of lysine-producing strain

Enzyme identification and engineering

Lysine-sensitivity of Vn.LysC1



Vn.LysC1 is inhibited at physiological lysine concentrations



Vn.LysC1 must be engineered

Engineering of lysine-producing strain

Enzyme identification and engineering

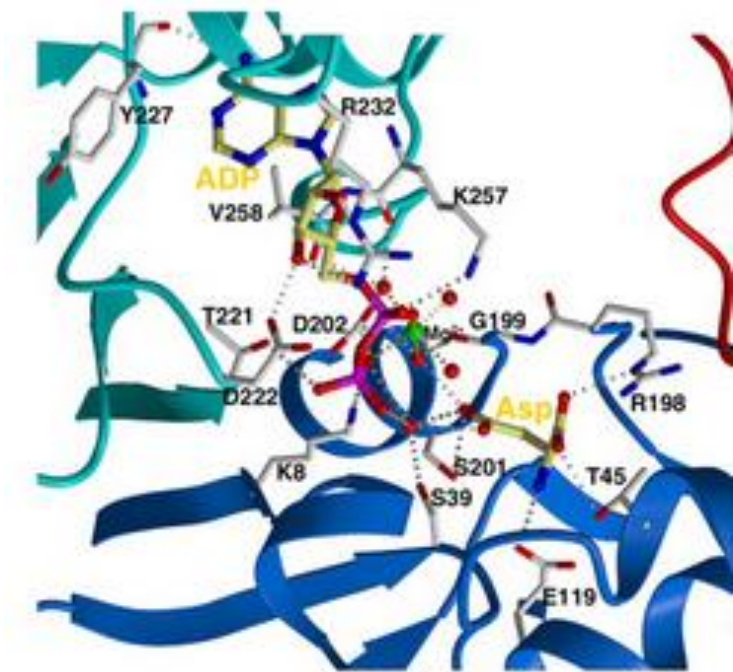
Vn_lysC3	--MTFTVEKIGGTSMTAFDAV---LDNIILRPKTPYNRVFVVSAYGGMTDALLECKKTSK
Ec_lysC	-MSEIVSVKFGGTSVADFAMNRSADIVL---SDANVRLVLVSASAGITILLVALAE---
Vn_lysC1	-VSFAFNAKFGGTSVANFEAMSRCAATIE---NPNTRLVSSACSGVITILLVELAN---
Vn_lysC2	VKKPLIVQKFGGTSVGSIERIHQVAEHIKAKNDGNQVVVVVSAMSGEITRLMDLAK---
Cg_lysC	--MALVVQKYGGSLSAESRIRNVAERIVATKKAGNDVVVVVSAMGDTTDELLELAA---
Bs_lysC	--MGLIVQKFGGTSVGSVEKIQAANRAIAEKQKGHVVVVVVSAMGKSTDELVSLAK---
	: * * * * : : : : : * * * * : * * * :
Vn_lysC3	AGVYQLVAKRDDSWEEALAYVENRMLLTNENIFADPMNRMRADKFIRSRISEAKNCIANI
Ec_lysC	-GLEPGE-RFE-----KLDAIRNIQFAILERLRYPNVIREEIERLLENITVL
Vn_lysC1	-GVQDQEQRAE-----LLRKLAETHDDILSQLRDAEASAEVYAILDTVTSL
Vn_lysC2	-QVDSVPTARE-----L-----
Cg_lysC	-AVNPVPPARE-----M-----
Bs_lysC	-AISDQPSKRE-----M-----
	: : : : : : : : : : : : : : : : :
Vn_lysC3	LETCQYQGSRLRHYLPQIREFLSSIGEAHSAYNTALKLKNMGINAKFVDLSGWD---TT
Ec_lysC	AEEAALATS-----PALTDELVSHGEIMSTLLFEVILRERDVQA--QWFDVRKV-MRTN
Vn_lysC1	AEAASIQAS-----SKLTDHLVACGEIMSTHILAQLMRERGINA--VRFDIRDV-LRTD
Vn_lysC2	-----DVLISAGEVSMALLAMTLNKMGHFA--RSLTGQAQANIVTD
Cg_lysC	-----DMLLTAGEISNALVAMAIESLGAEA--QSFTGSQAGVLT
Bs_lysC	-----DMLLATGEVNTISLLSMALQEKGYDA--VSYTGWQAGIRTE
	: * * * * : : : : : * * * * : * * * :
Vn_lysC3	EPKSLDESISEAFADIDVSKELP-----IVTGY-AYCKEG-LMHTYDRGYSEMFSR
Ec_lysC	DRFGRAEPDIAALAEALQLLPRLNEG-LVITQGFIGSENKG-RTTTLGRGGSDYTAAL
Vn_lysC1	DNFGRAEPNVEAISQLAQEKLVPLQES-VVITQGFIGSDEEG-NTTTLGRGGSDYSAAAL
Vn_lysC2	NQHINDA-----TIKHIDTTRVMALLEQEHVVIVAGFQGVNENG-DITTLGRGGSDTSAVT
Cg_lysC	ERHGN-----RIVDVTGRVREALDEGKICIVAGFQGVNKETRDVTTLGRGGSDTAV
Bs_lysC	AIHGN-----RITDIDTSVLADQLEKGIIVIVAGFQGMTEDC-EITTLGRGGSDTAV
	: : : : : * * * * : * * * : * * * :

Vn – *Vibrio natriegens*
Ec – *Escherichia coli*
Cg – *Corynebacterium glutamicum*
Bs – *Bacillus subtilis*

Active site residues

Experimentally verified active site residues in Ec.LysC:

T45 E119 RGGS 198-201



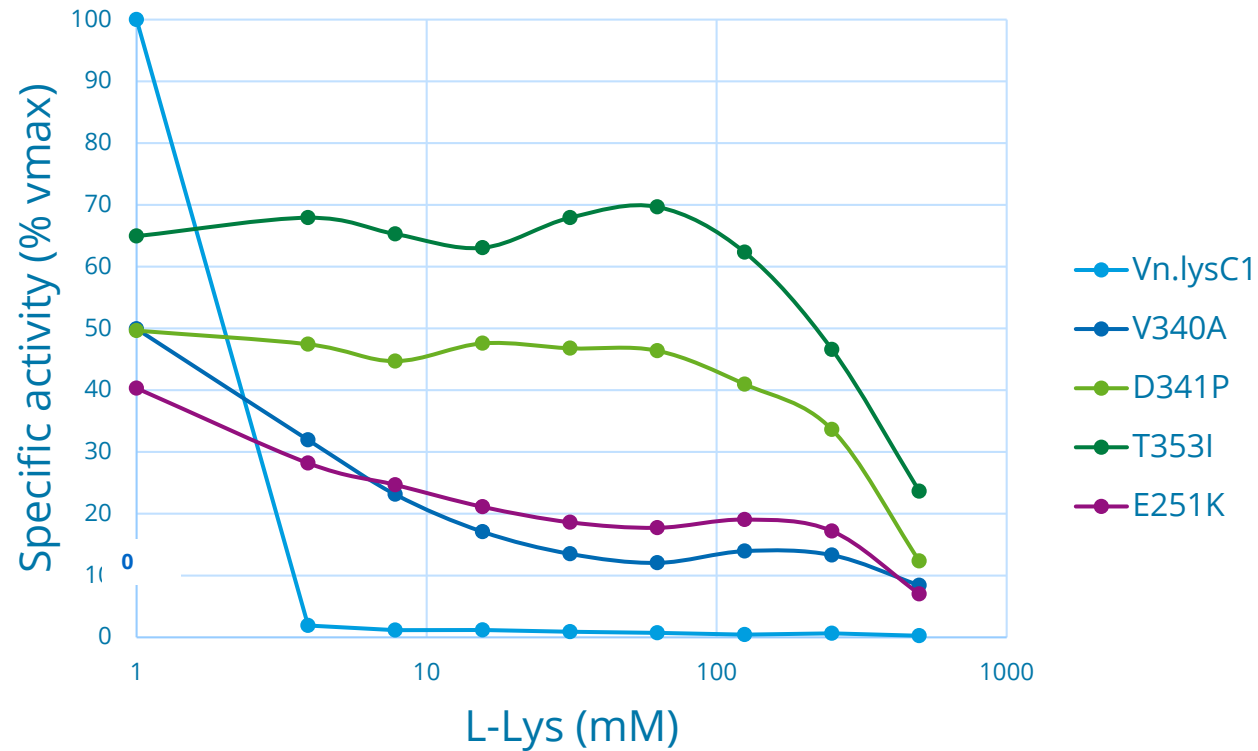
Candidate positions to alleviate lysine feedback inhibition

Ec.LysC (Literature)	Vn.LysC1 (Homologous residue)
E250K (Kikuchi et al. 1999)	E251K
V339A (Chen et al. 2011)	V340A
D340P	D341P
T352I (Kikuchi et al. 1999)	T353I

Engineering of lysine-producing strain

Enzyme identification and engineering

Engineering of Vn.LysC1



All mutants escape lysine feedback inhibition

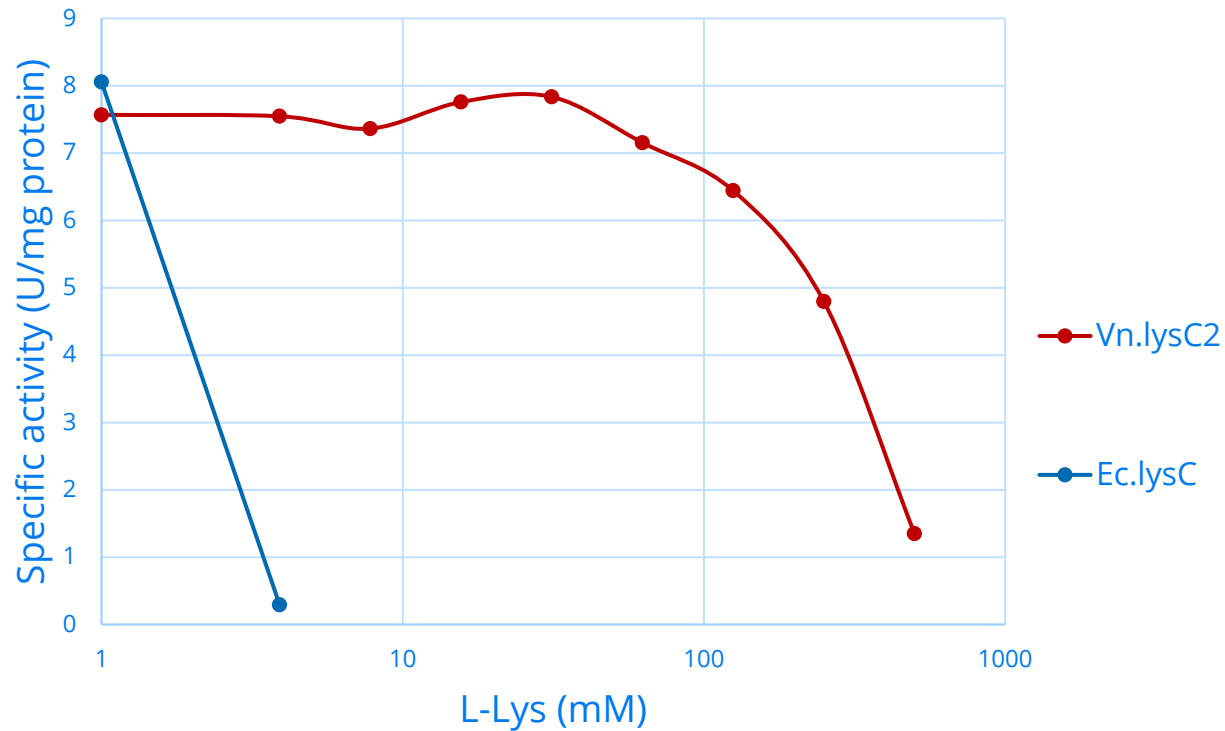
Vn.lysC1 T353I is lysine resistant and retains highest activity

➡ **Use Vn.LysC1 T353I variant for metabolic engineering**

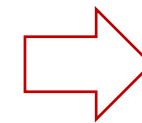
Engineering of lysine-producing strain

Enzyme identification and engineering

Properties of Vn.LysC2



Vn.LysC2 is not subject to lysine feedback inhibition



Test Vn.LysC2 for metabolic engineering

Engineering of lysine-producing strain

Strain engineering

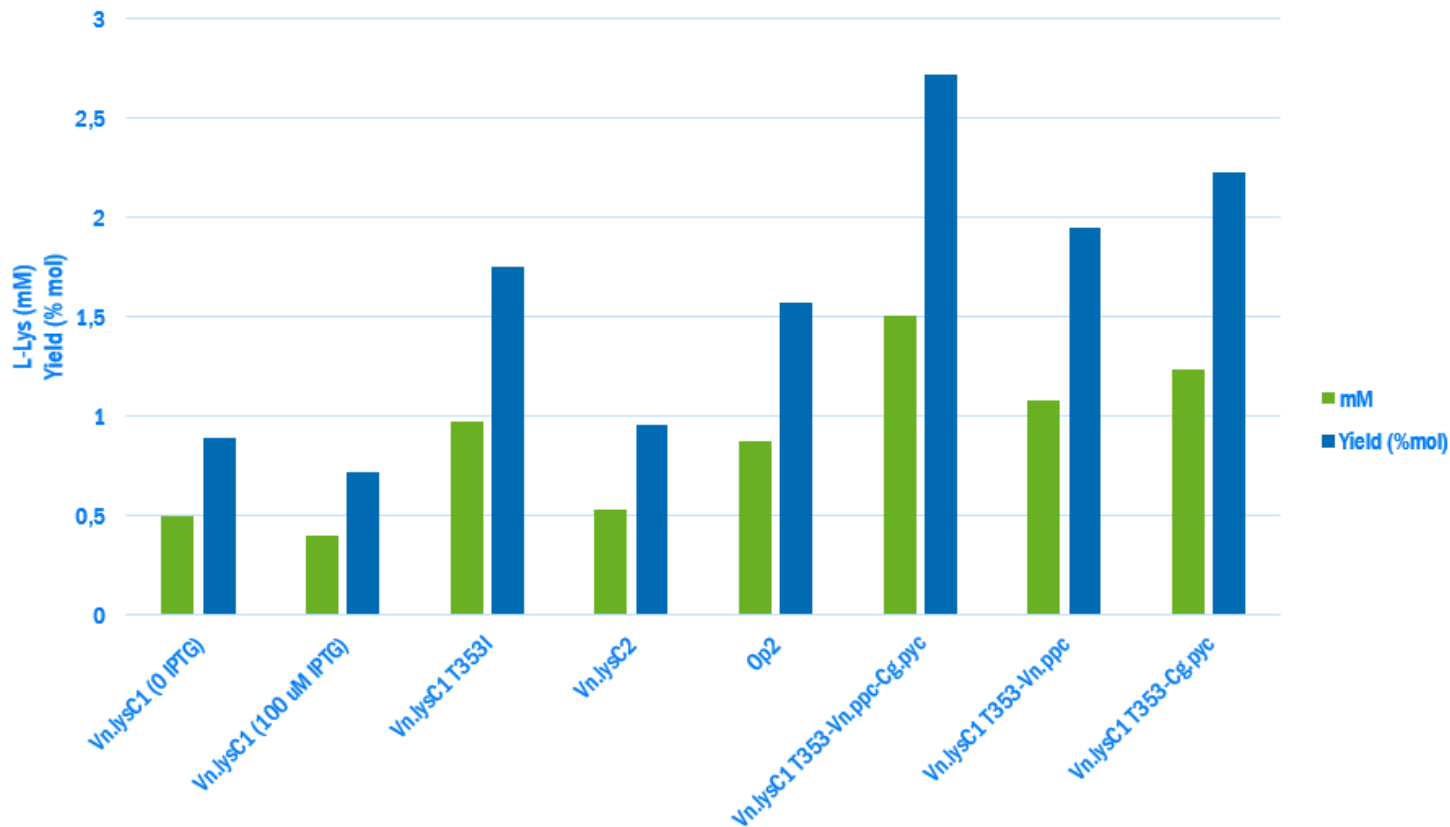
Constructed strains express AK variants and anaplerotic enzymes

Vector	Genes on plasmids
pTrc99A	wt enzyme as reference Vn.lysC1 -> no expression of enzyme
pSB-MC	wt enzymes as reference Vn.lysC1 -> successful expression verified by enzymatic assay Vn.lysC2 Mutant AK enzymes with candidate anaplerotic enzymes Vn.lysC1 T353I Vn.lysC1 T353I-Vn.ppc-Cg.pyc Vn.lysC1 T353I-Vn.ppc Vn.lysC1 T353I-Cg.pyc Mutant AK enzymes with anaplerotic and lysine pathway enzymes Vn.lysC1 T353I-Vn.dapA-Vn-lysA-Vn.lysE-Cg.ddh (Operon 1, not yet obtained) Vn.lysC2-Vn.dapA-Vn-lysA-Vn.lysE-Cg.ddh (Operon 2)

Engineering of lysine-producing strain

Strain engineering

Effect of overexpressing lysine pathway genes (shake flask experiments)



➡ **Expression of engineered pathway enzyme increases lysine production**

➡ **Lysine accumulation is still comparatively small**

Optimize medium to impose growth arrest

Co-express other feedback-resistant lysine pathway enzymes (DapA)

Relevance of the project

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Metabolic engineering of a lysine-producing strain

Summary and additional project outcomes

Summary



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Optimization of hydrolysis conditions has reduced salt content by 80 % while largely maintaining efficiency

Chromatography further reduces salt content

Wild-type *V. natriegens* isolate shows increased salt tolerance and better assimilation rates for chitin monomers



**TECHNISCHE
UNIVERSITÄT
DRESDEN**

Aspartate kinases have been identified in *V. natriegens* and were rendered lysine-resistant by enzyme engineering

Suitable plasmid for metabolic engineering of *V. natriegens* has been identified

Overexpression of lysine-resistant aspartate kinase and anaplerotic enzymes results in increased lysine production

Lysine yields are still very small -> further engineering steps are straightforward

Additional project outcomes

Internships of Vietnamese students at INT

(2 Bachelor and 1 Master student, each for 3 months)

Online course in Systems Biotechnology (fall 2021) for students from HUST

Under discussion: Integration of specific biotech courses into new ELITECH program at HUST

Plenty of ideas how to continue the collaboration

Thanks for your attention

Cảm ơn đã quan tâm

Danke für Ihre Aufmerksamkeit



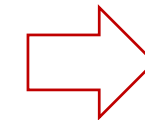
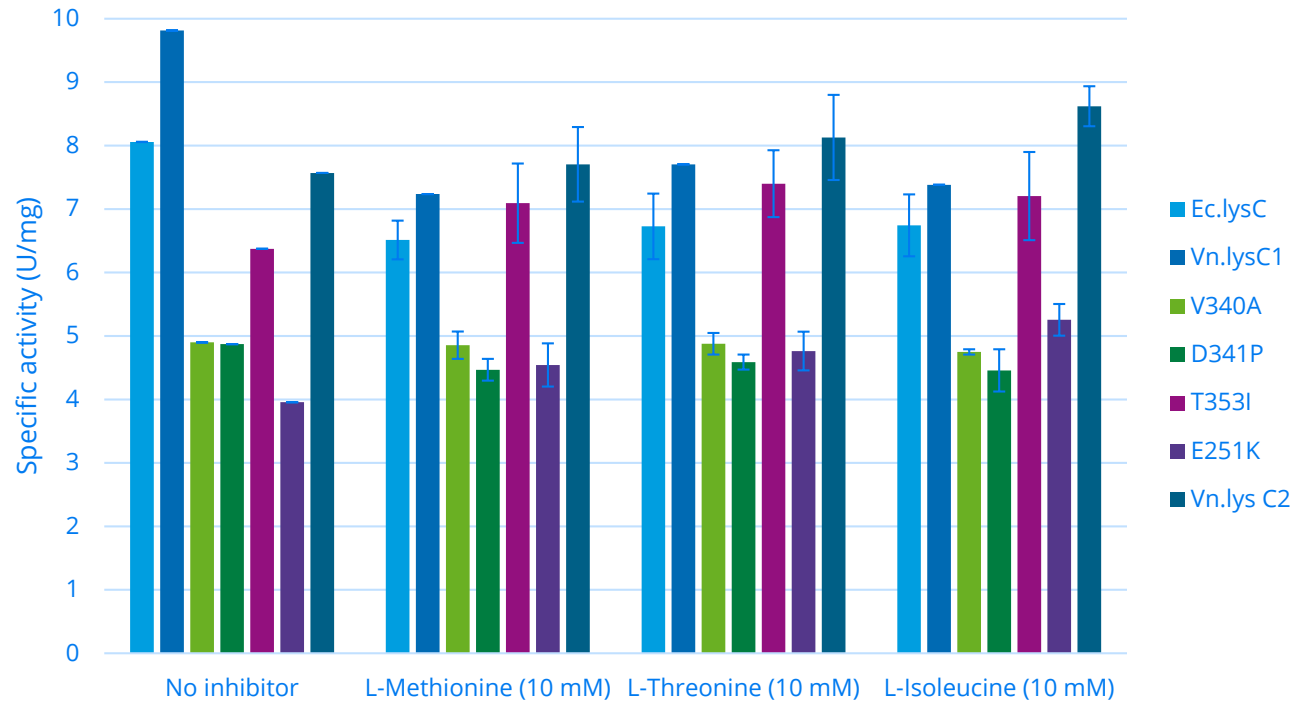
»Wissen schafft Brücken.«

BackUp slights

Engineering of lysine-producing strain

Enzyme identification and engineering

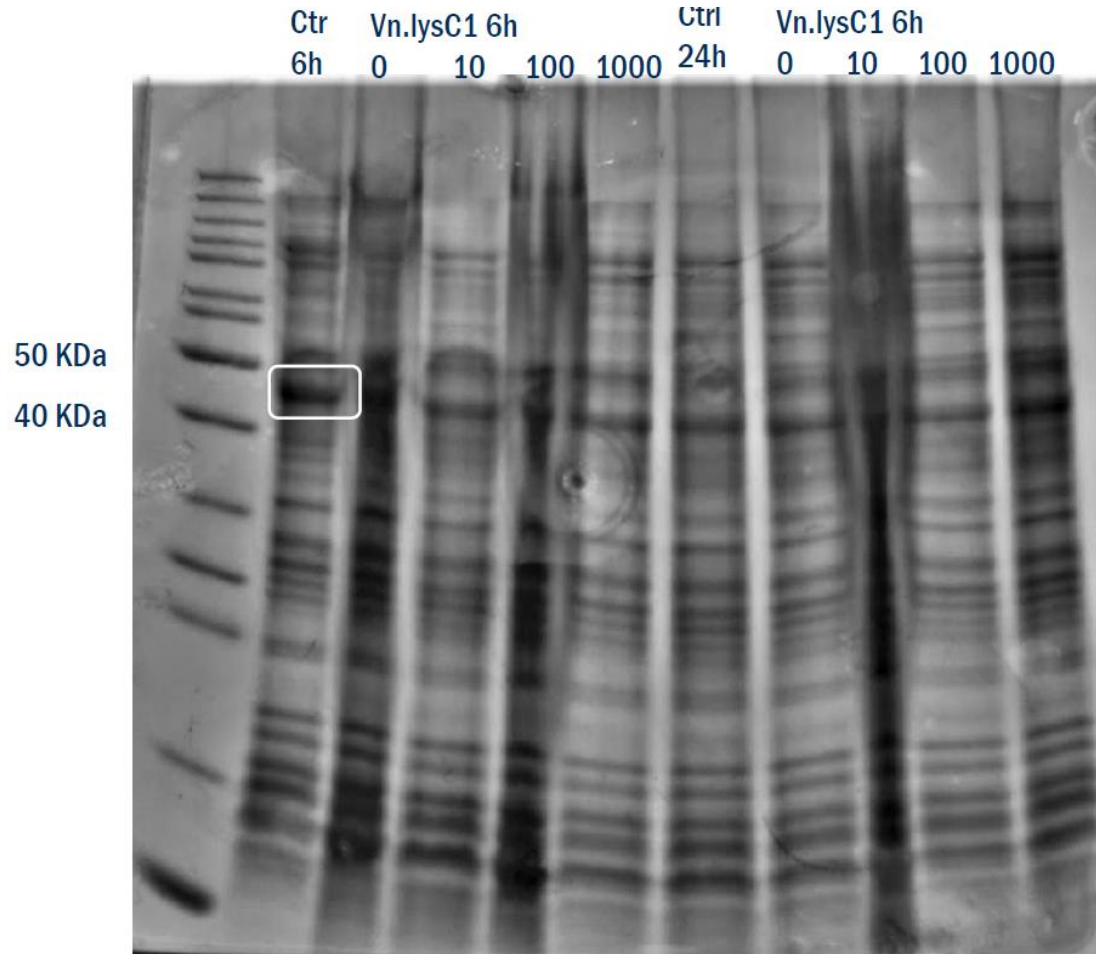
Sensitivity of Vn.LysC wild-type and mutant enzymes to other amino acids



Vn.LysC1 mutant enzymes and Vn.LysC2 are not sensitive to other relevant amino acids

Engineering of lysine-producing strain

Strain engineering – Verification of protein expression from different plasmids



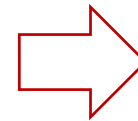
C05

No notable SDS-PAGE gel band at 45 Kda

Enzymatic assay of AK activity (NADH consumption based) shows no activity on 24h crude extract

-Not even native NADH consumption?

Induction conditions in *V. natriegens* could not be confirmed

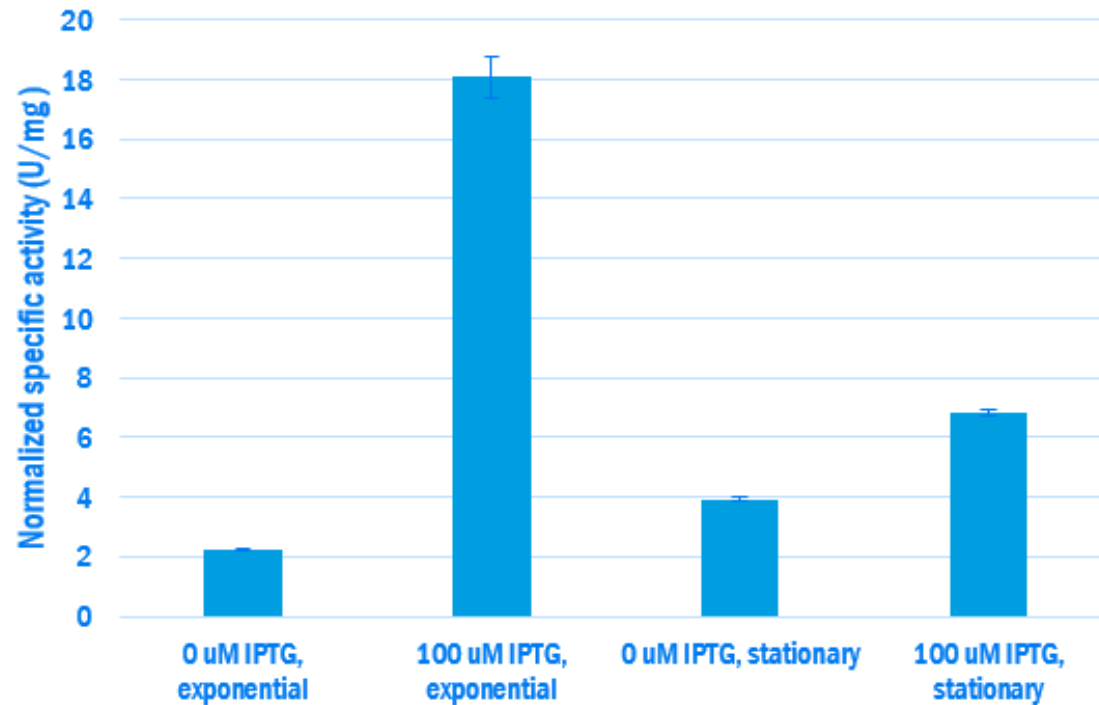


Vn.LysC1 cannot be expressed from pTRC99 plasmid

Engineering of lysine-producing strain

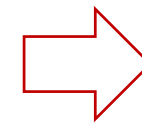
Strain engineering – Verification of protein expression from different plasmids

Expression of Vn.LysC1 from pSB-MC plasmid



AK enzymatic assay on crude protein extract:

- AK activity is confirmed to be increased
- Expression of Vn.lysC1 is efficient at exponential phase and still present after 24h culture
- WT *V. natriegens* crude extract should be also assayed to separate background from leaky expression (0 IPTG)

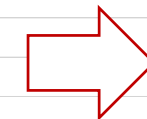


Vn.LysC1 can be expressed from pSB-MC plasmid

Engineering of lysine-producing strain

Strain engineering – Plasmids tested for metabolic engineering

Vector	Insert	Transformed	Comment
pACYC184	-	Yes	Stable and easy to transform. Used as control for transformation efficiency
pZS	-	No	Transformation did not yield any cells after several attempts
pZA	-	No	Transformation did not yield any cells after several attempts
pZE	-	No	Transformation did not yield any cells after several attempts
pACT3	-	Yes	Low efficiency of transformation. Transformed cells showed a growth defect phenotype
	Ec.lysC E250K		Not transformed into <i>V. natriegens</i>
pTrc99a	-	Yes	Low efficiency of transformation. Transformed cells showed a small growth defect phenotype
	Vn.lysC1	Yes	No expression of Vn.lysC1 detectable by SDS gel and enzymatic assay
	Vn.lysC1 V340A	Yes	No change in metabolism in <i>V. natriegens</i> after induction in minimal media
	Vn.lysC1 D341P	Yes	No change in metabolism in <i>V. natriegens</i> after induction in minimal media
	Vn.lysC1 T353I	Yes	No change in metabolism in <i>V. natriegens</i> after induction in minimal media
	Vn.lysC1 E251K	No	Could not be transformed in <i>V. natriegens</i> after several attempts
pSB-MC	-	Yes	Severe growth defect on minimal media
pSB-HC	-	Yes	Severe growth defect on minimal media after induction unless using reduced concentration of IPTG
pSB-MC	-	Yes	Transformation was efficient, and not growth defect was observed
	Vn.lysC1	Yes	High expression of Vn.lysC1 was confirmed by enzymatic assay on crude extract.
	Vn.lysC1 T353I	Yes	Testing culture conditions for optimal Lys production
	Vn.lysC2	Yes	Testing culture conditions for optimal Lys production
	Vn.lysC1 T353I-Vn.dapA-	No	plasmid not yet obtained
	Vn.lysC2-Vn.dapA-Vn.lys	Yes	Testing culture conditions for optimal Lys production
	Vn.lysC1 T353I-Vn.ppc	Yes	Testing culture conditions for optimal Lys production
	Vn.lysC1 T353I-Cg.pyc	Yes	Testing culture conditions for optimal Lys production
	Vn.lysC1 T353I-Vn.ppc-Cg	Yes	Testing culture conditions for optimal Lys production



pSB-MC plasmid was suitable for metabolic engineering